

Assembly Instructions for Side Panel Art

If the side panel art is not flush on the Legends Ultimate, please try the following steps for optimal placement:

NOTE:

- ✓ It is recommended that this process be completed by two people. If you have the optional pinball buttons kit installed on the side of the control panel, please remove it at this time.
- ✓ Do not overtighten the screws.

1. Position the panel art on the corresponding side of the cabinet.
2. Have one person hold the top right corner of the panel art.
3. Have the other person begin tightening the screws about three quarters of the way following the numbered sequence in the picture below, starting from right to left, e.g., 1 on the right, then 1 on the left, then 2 on the right, then 2 on the left, and so on, while the other person holds the panel art flat near the area being screwed:
4. After tightening the 7 pairs of screws three quarters of the way, follow the sequence in the image below again to tighten the screws the rest of the way, e.g., 1 on the right, then 1 on the left, then 2 on the right, then 2 on the left, and so on while the other person holds the panel art flat near the area being screwed.
5. After the assembly is completed, please repeat step 1 to 4 on the other side of cabinet.

